



HYLON® N1030HHR

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66, 30% Glass Filled, Hydrolysis Resistant in Automotive Coolant

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Hydrolysis Resistant
Uses	• Automotive Applications

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.37	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	0.30 to 0.50	%	ISO 294-4
Water Absorption (24 hr, 73°F)	0.70	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	26100	psi	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	1.25E+6	psi	ISO 178
Flexural Stress	38000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.8	ft·lb/in ²	ISO 179
Notched Izod Impact Strength	3.8	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	469	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.